

TC260 – 2PK EPOXY TOPCOAT

DESCRIPTION	Two component epoxy resin based topcoat
USES & BENEFITS	<ul style="list-style-type: none"> * Durable topcoat for surfaces that are exposed to chemicals & corrosive substrates * Excellent surface hardness * Highly chemical resistant * Available in a wide range of colours
PHYSICAL PROPERTIES*	VOC Content : 385g/Ltr Solids % by Weight : 68 Flash Point : 20 °C Mixing Ratio : mix 3:1 with HA502 or 2:1 with HA504
FINISH	Gloss, 10%, 30%, 50%, 90%
COLOUR	Any colour
FILM THICKNESS	50-80 microns dft
COVERAGE	Theoretical – 10.4m ² /Ltr @ 50 microns dft
PREPARATION	Apply over clean, dry and undamaged compatible primer
APPLICATION	Brush / roller – mix 2:1 with HA504 and thin 20% Conventional spray – mix 3:1 with HA502 and thin 30-40% 1.4 -1.8mm tip / 50-60 psi Ambient temperature 15-30°C Surface at least 3°C above the dew point Clean equipment with STD Thinner
DRYING TIMES	(At 20°C) Touch dry – 1 hour Hard dry – 16 hours Recoat – between 2-24 hours Pot life – 8 hours Accelerated oven drying – 20 minutes @ 80 °C after 20 minutes flash off
THINNER	SV206 Thinner
STORAGE	Keep away from food and drink. Store in original container securely closed and at room temperature (For full text refer to health & safety data sheet)
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought immediately.
DISCLAIMER	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or incidental damages. * VOC and solids content may vary with colour.

For paint system recommendations specific to your job requirements please contact our technical department.

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