

SP157 – SYNTHETIC PRIMER / TOPCOAT

Compilation date: 02/09/2015
Revision No: 1

DESCRIPTION	Single component high solids primer / topcoat based on synthetic resins
USES & BENEFITS	<ul style="list-style-type: none"> • Quick drying one coat finish for direct application to architectural metalwork • No primer required • High gloss finish in any colour • Can be activated to increase hardness & chemical resistance
PHYSICAL PROPERTIES*	VOC Content : 390g/Ltr Solids % by Weight : 66 Flash Point : 22°C Mixing Ratio : (optional) 10:1 with HA400
FINISH	Gloss Semi-Gloss Eggshell Matt
COLOUR	Any colour
COVERAGE	Theoretical 12-13m ² /Ltr @ 30 microns dft
PREPARATION	Substrate to be clean, dry & free from grease, rust and millscale – Best results by blast cleaning
APPLICATION	Brush / roller : Unthinned Spray : Thin <15% Ambient temperature : 5-30°C Surface temperature : >3°C above the dew point Clean equipment with STD Thinner
DRYING TIMES	At 20°C Touch dry : 2 hours Hard dry : 18 hours Recoat : After 2 hours Pot life : 6-8 hours (if activated)
THINNER	SV100 Thinner
STORAGE	Store in original container securely closed and in a cool, dry, well ventilated place away from sources of ignition (For full text refer to health & safety data sheet)
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought immediately.
DISCLAIMER	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or incidental damages. * VOC and solids content may vary with colour.

For paint system recommendations specific to your job requirements please contact our technical department.