

PR4400 is a high solids primer filler with easy sanding properties. It has excellent filling and mechanical performance.

Excellent adhesion to all plastic substrates including PP and PE without adhesion promoters.

Fast drying times with the possibility of wet-on-wet application

FULLY VOC COMPLIANT

SUITABLE SUBSTRATES



Clean all substrates with a soft cloth and Pro-MATIC Anti Silicone degreaser

- On old sanded paint work
- OEM surfaces
- Thermoplastic coatings—TPA
- PR3250 Polyester Filler
- Fiberglass
- **Plastic surfaces including PP and PE. Abrade with P240 - 320 abrasives before application**
- Clean and sanded steel panels

APPLICATION DATA



Mix 4:1 with PR6600 Activator
Pot Life: 55 - 70 minutes @ 23°C



21 - 23 sec Cup 4 / 23°C – DIN 53211



0 - 15% PR7100 2k Acrylic Thinner (Normal).

50% PR7100 2k Acrylic Thinner (Normal) if applying to plastic substrates

Second Avenue, Chatham, Kent, ME4 5AU

t: 01634 823900

f: 01634 823909

e: sales@capellasolutionsgroup.com

www.capellasolutionsgroup.com

PR4400 - 4:1 HS PRIMER FILLER

COMPLIANT

HVLP



1.5 – 1.8 mm

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3 - 4 bar

0.7 bar



2 coats = 100 - 120µm

AIR DRYING @ 23°C



Dust Free

5 minutes

Dry to Handle

40 minutes

In Depth

2 hours

BAKING @ panel temperature of 60 - 65°C



Flash Off Time 20 - 22°C

10 minutes



In Depth Drying

20 - 30 minutes

IR Drying



Short Wave

8 - 12 min

Lamp Distance

< 70cm

SANDING



P400—P500 Flat bed sander



P600—P1000 Sanding by hand



ProMIX Eclipse 2K Acrylic or Eclipse Basecoat

PR4400 - 4:1 HS PRIMER FILLER

Flash Point	27°C / 80°F
Specific Gravity	1.53 kg/lit
Solid Content	73% by weight (No thinner)
Theoretical Coverage	6 m ² /lit at 120µm DFT
VOC (2004/42/EC)	2004/42/IIIB(e)(840)530 The EU limit value for this product category in ready for use form is max 530g/l



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