

PR240 – EPOXY ZINC RICH PRIMER

DESCRIPTION	Two component Epoxy based primer containing high levels of zinc
	* High performance primer providing excellent corrosive resistance in aggressive
USES & BENEFITS	environments. Complies with compositional requirements for ISO12944
	Rapid dry with long pot life
	* Excellent water resistance
	* Very good abrasion resistance and flexible
PHYSICAL PROPERTIES*	VOC Content : 415g/Ltr
	Solids % by Volume : 53
	Flash Point : 27℃
	Mixing Ratio : 3:1
FINISH	Flat
COLOUR	Dull Grey
COVERAGE	Theoretical – 13.3m ² @ 40 microns dft.
PREPARATION	For this product to be fully effective it must be applied to clean bright steel – Blast
	clean to a minimum SA2.5.
APPLICATION	Brush – small areas and stripe coating only.
	Airless Spray – 15-21 thou tip @ 2100psi
	Ambient temperature 5-30°C
	Surface at least 3°C above the dew point
	Clean equipment with STD Thinner
DRYING TIMES	At 20°C
	Touch dry – 30 minutes Pot Life – Up to 2 days
	Recoat – 90mins
THINNER	SV103
STORAGE	Keep away from food and drink. Store in original container securely closed and at
	room temperature (For full text refer to health & safety data sheet)
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices
	displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions.
	Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with
	suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought
DISCLAIMER	immediately.
	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this
	product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or
	incidental damages.
	* VOC and solids content may vary with colour.

For paint system recommendations specific to your job requirements please contact our technical department.

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