

## PRODUCT DATA SHEET

## PR235 – 2PK POLYURETHANE PRIMER

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DESCRIPTION	Two component pigmented primer based on polyurethane resins
<b>USES &amp; BENEFITS</b>	* General purpose basecoat particularly suitable for MDF flat parts and profiles
	* Excellent opacity even on sharp edges
	* Excellent sand ability
	* High build with good vertical hold
PHYSICAL PROPERTIES*	VOC Content : 380g/Ltr
	Solids % by Weight : 73
	Flash Point : >23℃
	Mixing Ratio : 2:1 with HA700
FINISH	Flat
COLOUR	White
COVERAGE	5-8 m²/Ltr
PREPARATION	Substrate to be thoroughly sanded and free from surface contamination and dust
APPLICATION	Conventional & pressure fed spray systems – Thin 10-25%
	Ambient temperature 15-30°C
	Clean equipment with STD Thinner
DRYING TIMES	At 20°C Touch dry – 40 minutes
	Recoat – up to 3 coats at 30 minute intervals (wet-on-wet)
	Overcoat – after 24 hours and abrade surface Pot life – >3 hours
THINNER	SV201
STORAGE	Store in original container securely closed and in a dry, well ventilated area away
	from sources of heat and ignition. (For full text refer to health & safety data sheet)
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought immediately.
DISCLAIMER	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or incidental damages.  * VOC and solids content may vary with colour.

For paint system recommendations specific to your job requirements please contact our technical department.

## **THAMES COATINGS**