

PR 224 – 2PK POLYACRYLIC PRIMER

DESCRIPTION	Two component high performance tintable primer based on PU/Acrylic resins
USES & BENEFITS	<ul style="list-style-type: none"> * High build primer undercoat for application over most metal surfaces * Excellent adhesion direct to light alloys, galvanized and powder coated surfaces * Available in a wide range of colours * Can be over coated with a wide range of both 1 & 2pk topcoat
PHYSICAL PROPERTIES*	VOC Content : 540 Solids % by Weight : Flash Point : Mixing Ratio : 4:1 with HA601
FINISH	Sheen
COLOUR	Mixed to order
COVERAGE	10m ² /Ltr @ 40 microns dft
PREPARATION	Substrate to be clean, dry & free from grease rust & millscale
APPLICATION	Conventional / Airless spray – thin up to 10% Ambient temperature 15-30°C Surface at least 3°C above the dew point Clean equipment with STD Thinner
DRYING TIMES	At 20°C Touch dry – 30 mins Hard dry – 1-2 Hours Pot life – 4-6 Hours For accelerated oven drying – 30 minutes @ 60-80°C after 15-20 minutes flash off. Recoat – Wet on wet within (3-4 hours)
THINNER	SV201
STORAGE	Keep away from food and drink. Store in original container securely closed and at room temperature (For full text refer to health & safety data sheet)
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought immediately.
DISCLAIMER	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or incidental damages. * VOC and solids content may vary with colour.

For paint system recommendations specific to your job requirements please contact our technical department.

THAMES COATINGS

| Sutton Lane, Langley, SL3 8AR | T: 01753 584500 | F: 01753 584501 | E: office@thamescoatings.co.uk |