

EP135 – 2PK ETCH PRIMER

Compilation date: 25/09/2015

Revision No: 1

DESCRIPTION	Two component PVB Etch primer – Chromate Free
USES & BENEFITS	<ul style="list-style-type: none"> • Primer with good adhesion to difficult substrates • Adheres directly to Copper, Aluminium, Mild steel, Galvanize, Cast Iron • Rapid dry • Can be over coated with a wide range of paint systems
PHYSICAL PROPERTIES*	VOC Content : 850g/Ltr (mixed) Solids % by Weight : 22.4 Flash Point : 12°C Mixing Ratio : 1:1 by volume with HA602
FINISH	Flat
COLOUR	Grey
COVERAGE	14m ² /Ltr @ 12 microns dft.
PREPARATION	Substrate to be clean, dry and free from grease, rust and millscale.
APPLICATION	Conventional Spray : Unthinned Ambient temperature : 5-30°C Surface temperature : >3°C above the dew point Clean equipment with STD Thinner
DRYING TIMES	At 20°C Touch dry : 20 minutes Recoat : Overnight Pot life : 8 hours
THINNER	Thinner not required
STORAGE	Keep away from food and drink. Store in original container securely closed and at room temperature (For full text refer to health & safety data sheet)
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought immediately.
DISCLAIMER	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or incidental damages. * VOC and solids content may vary with colour.

For paint system recommendations specific to your job requirements please contact our technical department.