

EP133 – ETCH PRIMER

Compilation date: 25/09/2015

Revision No: 1

DESCRIPTION	Single component PVB etch primer containing zinc phosphate	
USES & BENEFITS	<ul style="list-style-type: none"> • Primer with good adhesion to difficult substrates • Adheres directly to both aluminium and steel • Rapid dry • Can be over coated with a wide range of topcoats. • Anticorrosive 	
PHYSICAL PROPERTIES*	VOC Content	: 700g/Ltr
	Solids % by Weight	: 39
	Flash Point	: 26°C
	Mixing Ratio	: n/a
FINISH	Flat	
COLOUR	Limited	
COVERAGE	12m ² /Ltr @ 30 microns dft	
PREPARATION	Surface to be clean, dry and free from grease, rust and mill scale. Best preparation by blast cleaning.	
APPLICATION	Brush / Roller	: Unthinned
	Conventional Spray	: Thin 10-15%
	Ambient temperature	: 5-30°C
	Surface temperature	: >3°C above the dew point
	Clean equipment with STD Thinner	
DRYING TIMES	At 20°C	
	Touch dry	: 15 minutes
	Recoat	: After 6 hours, preferably leave overnight
THINNER	SV103	
STORAGE	Keep away from food and drink. Store in original container securely closed and at room temperature (For full text refer to health & safety data sheet)	
HEALTH & SAFETY	Refer to Health & Safety Data Sheet before using this product. Please observe the precautionary notices displayed on the container. Spray application (if appropriate) should be done under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap and water. Eyes should be well flushed with fresh clean water and medical attention sought immediately.	
DISCLAIMER	The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. User will be deemed to have satisfied themselves independently as to the suitability of this product for their own particular purpose. In no event shall Thames Coatings be liable for consequential or incidental damages. * VOC and solids content may vary with colour.	

For paint system recommendations specific to your job requirements please contact our technical department.